

**SEASTAR™**

**FITTING KIT**

H Y D R A U L I C   S T E E R I N G

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**SEASTAR  
SOLUTIONS®**

SEASTAR SOLUTIONS  
3831 NO.6 ROAD, RICHMOND, B.C.  
CANADA V6V 1P6

FAX: 604-270-7172

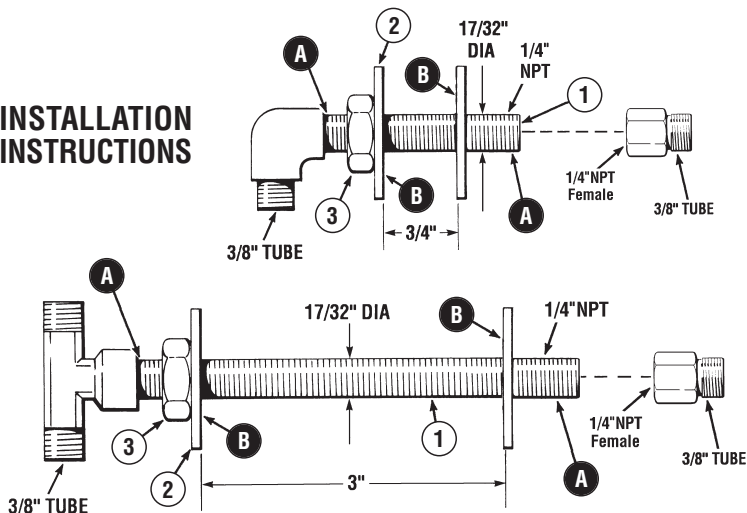
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**Please read  
installation  
instructions  
on reverse  
side of this  
card.**

# BULKHEAD

# FITTING KIT

## INSTALLATION INSTRUCTIONS



### NOTICE

*Tee, straight or elbow fitting may be used on "either" side of the bulkhead fitting.*

### CAUTION

Failure to apply a "liquid", Teflon based pipe sealant may result in a steering system leak. DO NOT use Teflon Tape.

### CAUTION

Sealing silicone MUST be used to prevent water from passing through the areas shown (item 2).

- Mark area where fittings will be installed. Before drilling, confirm that you will not be drilling into any other object, and, the fittings, when installed, will not be interfering with any other object.

### NOTICE

*Before drilling, ensure that you will have ample space for hose installation both inside and outside of the transom area.*

- Drill required 9/16" holes.

- Apply a liquid, Teflon based pipe sealant (A) to the threads of the bulkhead fitting (item 1) as shown in the figures above.
- Install outboard tee, straight or elbow fitting onto one side of the bulkhead fitting (item 1).
- Tighten fitting **HAND-TIGHT**.
- Starting with the outboard side of the bulkhead fitting (item 1), thread the large nut (item 3) to the desired position, then slide on one washer (item 2), apply silicon sealant (B) to inside face.
- Insert this partially assembled fitting through the drilled 9/16" hole.
- Add the 2nd washer (item 2) applying silicone sealant (B) to the inside face.
- Install inboard tee, straight or elbow fitting onto the inboard end of the bulkhead fitting.
- Tighten fitting **HAND-TIGHT**, orient to desired position and hold in place with a wrench.
- Using a second wrench tighten large nut (item 3) to 77 in-lb.
- Move the second wrench to the outboard fitting and tighten fitting an additional 1.5 turns.
- Continue to tighten until desired orientation is met.
- Continue with hose installation as per your Installation and Owner's Manual.